



15301 Dixie Highway
 Louisville, KY 40272
 Telephone (502) 933-0122
 FAX (502) 933-6334

CEMENT
MILL
TEST
REPORT

Cement Identified as Type I, Type II HA Kosmos Cement
Location: Louisville, Kentucky
Kosmos Cement Customers
Sample Receiving and Testing Dates: April 1-30

Date: 05/15/2021

April

STANDARD COMPOSITION REQUIREMENTS (ASTM C114)	ASTM C150 SPECIFICATIONS	TYPE I	TYPE II	TEST
Silicon Dioxide (SiO ₂), %		----	----	18.9
Aluminum Oxide (Al ₂ O ₃), %	Maximum	----	6.0	4.7
Ferric Oxide (Fe ₂ O ₃), %	Maximum	----	6.0	3.2
Calcium Oxide (CaO), %		----	----	62.3
Magnesium Oxide (MgO), %	Maximum	6.0	6.0	3.8
Sulfur Trioxide (SO ₃), %	Maximum	3.0	3.0	3.70 ^A
Loss on Ignition (LOI), %	Maximum	3.5	3.5	3.0
Insoluble Residue, %	Maximum	1.50	1.50	0.78
Alkalies (Na ₂ O equivalent), %		----	----	0.59
Tricalcium Silicate (C ₃ S),		----	----	59.4
Dicalcium Silicate (C ₂ S), %		----	----	6.7
Tricalcium Aluminate (C ₃ A), %	Maximum	----	8	6.7
(C ₃ S+4.75C ₃ A)	Maximum		100	91.2
Limestone %	Maximum	5	5	4.5
CO ₂ %				1.90
CaCO ₃ % in Limestone	Minimum	70	70	82
STANDARD PHYSICAL REQUIREMENTS				
(ASTM C204) Blaine Fineness, m ² /kg	Minimum	280	280	397
(ASTM C430) -325 Mesh, %		----	----	96.2
(ASTM C191) Time of Setting (Vicat)				
Initial Set, minutes	Minimum/Maximum	45/375	45/375	110
Final Set, minutes				243
(ASTM C1702) Calorimetry	Maximum	----	----	68.5 ^B
(ASTM C451) False Set, % (Optional)	Minimum	50	50	64
(ASTM C185) Air Content, %	Maximum	12	12	7.2
(ASTM C185) Air Content, %	Maximum	0.80	0.80	
(ASTM C151) Autoclave Expansion, %		----	----	0.147
(ASTM C187) Normal Consistency, %				26.5
(ASTM C109) Compressive Strength, psi (MPa)				
3 Day - psi (MPa)	Minimum	1740(12.0)	1450(10.0)	4030
7 Day - psi (MPa)	Minimum	2760(19.0)	2470(17.0)	5240
28 Day - psi (MPa) (Optional)				

• Kosmos Cement hereby certifies that this cement meets or exceeds the chemical and physical specifications of ASTM C150 and AASHTO M85 for TYPE I and TYPE II portland cement.

^A In compliance with ASTM C150, since Optimum SO₃ exceeds 3.0%, the most recent results of ASTM C1038 for expansion in water at 14 days is <0.020%.

^B The value for ASTM C1702 is in accord with the required testing frequency.

Tom Kyser

By:
 Tom Kyser
 Quality Control Manager
 Kosmos Cement

Physical testing/sampling completed by: EO, DB
 Chemical testing/sampling completed by: E.O, EW,



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Additional Data Limestone					TEST
Silicon Dioxide (SiO ₂), %					5.6
Aluminum Oxide (Al ₂ O ₃), %					0.80
Ferric Oxide (Fe ₂ O ₃), %					0.40
Calcium Oxide (CaO), %					45.7
Sulfur Trioxide (SO ₃), %					0.15
Base Cement Composition					
C3S %					62.2
C2S %					7.7
C3A %					7.0
C4AF %					9.8
Inorganic Processing Data					None

• Kosmos Cement hereby certifies that the above described data represents the materials used in the cement manufactured during the production period indicated

By:
 Tom Kyser
 Quality Control Manager
 Kosmos Cement